### TIMKEN BELTS

## FLOUR POWER<sup>®</sup> ROLLER MILL BELTS

Specialty belts engineered for automated milling machines.



# Avoid downtime with durable and dependable Flour Power<sup>™</sup>roller mill belts.

Roller milling machines are widely used in food-processing. Flour mills run 24 hours a day, seven days a week. Flour Power<sup>™</sup> roller mill belts offer efficient and reliable power transmission in a compact drive solution.

Roller mill drive belts are typically dual sided. Most common, are belts with high torque synchronous teeth on one side and v-ribbed grooves on the other. Some are dual sided synchronous or dual sided v-ribbed belts. Flour Power specialty belts are designed for optimum performance and drive life while reducing maintenance and downtime.



www.timkenbelts.com

## FLOUR POWER<sup>™</sup> ROLLER MILL BELTS

#### Avoid downtime with durable and dependable Flour Power belts for automated milling machines.

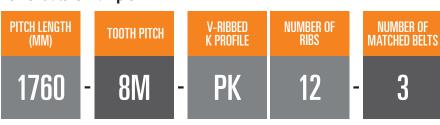
#### Features/Advantages

- High performance advanced polymer compound for long belt life
- Optimized tensile cord for strength and high torque loading
- Graphite impregnated fabric facing for improved wear resistance
- Jump and shear resistant belt teeth
- Efficient and consistent power transfer
- Heat, abrasion and wear resistant
- Flexible, vibration-free performance
- Durable and dependable
- Available in matched sets
- Manufactured in ISO 9001:2015 facilities

#### Application

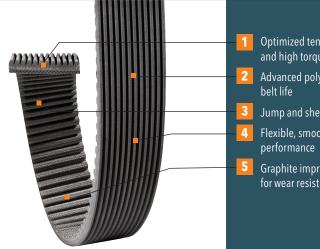
- Flour roller mill machines
  - Roller milling is a process used to separate the parts of grain and then grind into flour
  - The rollers rotate at different speeds and in the opposite direction so that the material is sheared as it passes through the gap
  - Many flour mill machines use a belt with high torque synchronous teeth on one side and v-ribbed grooves on the other
  - Some machines require a belt that is v-ribbed or synchronous on both sides

#### **Nomenclature Example**



#### TIMKEN BELTS

Timken® belts are part of The Timken Company's growing portfolio of engineered bearings and power transmission products. Timken Belts manufactures premium-performance power transmission belts that help keep industry in motion and the world more productive.



Timken Belts also offers a comprehensive line of premium replacement belts for various types of machinery used in food and beverage production

#### Industries

Food processing industry

#### **Matched Sets**

- Belts can be ordered in matched sets
  - Add a dash and the number of belts needed to the end of the part number
  - For example, 1760-8M-PK12-3

#### Optimized tensile cord for strength and high torque loading

- Advanced polymer for long
- Jump and shear resistant teeth
- Flexible, smooth, vibration-free
- Graphite impregnated fabric facing for wear resistance

#### **Sizes**

- Available in 8M and 14M synchronous on one side and v-ribbed on the other
- Dual sided synchronous and dual sided v-ribbed belts are also available
- Part number examples:
  - 1552-8M-PK12
  - 1552-8M-PK16
  - 1552-8M-PK32
  - 1552-8M-PK36
  - 1552-8M-PK38
  - 1552-S8M-PK16
  - 1552-S8M-PK30
  - 1552-S8M-PK32
  - 1760-8M-PK12
  - 1760-8M-PK18
  - 1760-8M-PK36
  - 2400-8M-PK12
  - 2400-8M-PK36
  - 1778-14M-PK12
  - 1765PVL22D
  - 1765PVL26D
  - Other sizes available upon request